

PLEASE READ CAREFULLY | IMPORTANT!

- Read all instructions carefully.
- Protect your eyes by wearing safety goggles.
- Keep the installation area free of clutter.
- Follow each step completely before starting the next step.

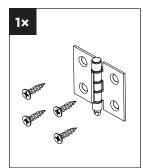
VERIFY THAT ALL PARTS ARE INCLUDED IN THE PACKAGING. IF ANY PARTS ARE MISSING, DO NOT RETURN THIS PRODUCT TO THE STORE.

FOR PARTS ASSISTANCE, PLEASE CALL 1-800-493-5263 BETWEEN 8:30 AM AND 4:30 PM EST, MONDAY TO FRIDAY. SUPPORT IS PROVIDED IN ENGLISH, FRENCH AND SPANISH.

PACKAGE CONTENTS



Left-Hand **Pivot Strap**



Center Hinge



Hex Keys



Right-Hand

Pivot Strap

2×

Left-Hand

Top and bottom hinge

End Stop

2×



1×

Bottom Pivot

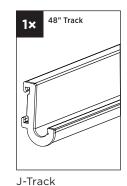
2×

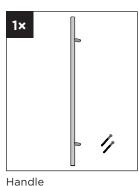
Right-Hand

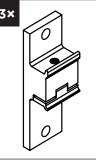
End Stop



Bottom Pivot Bracket







Easy Hang Bracket

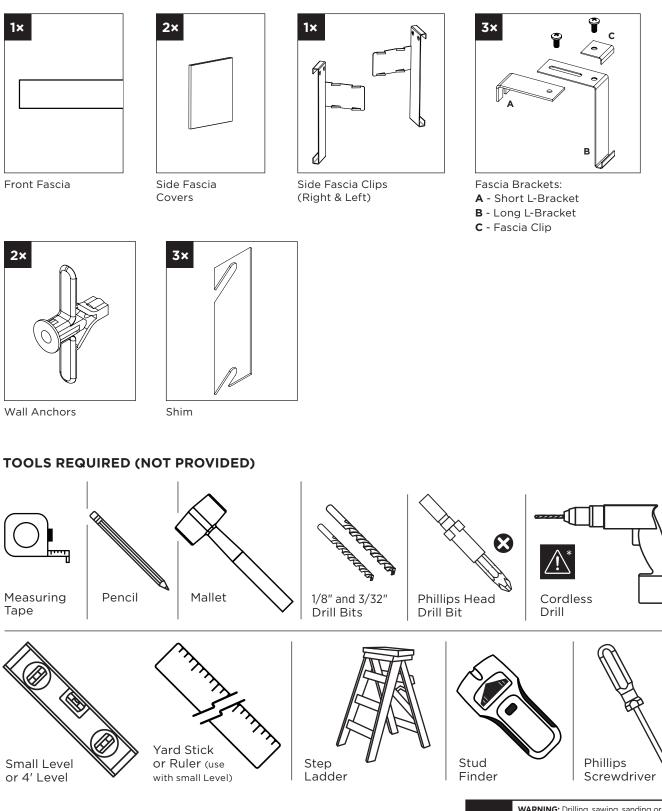


Tall Hex Head Screw



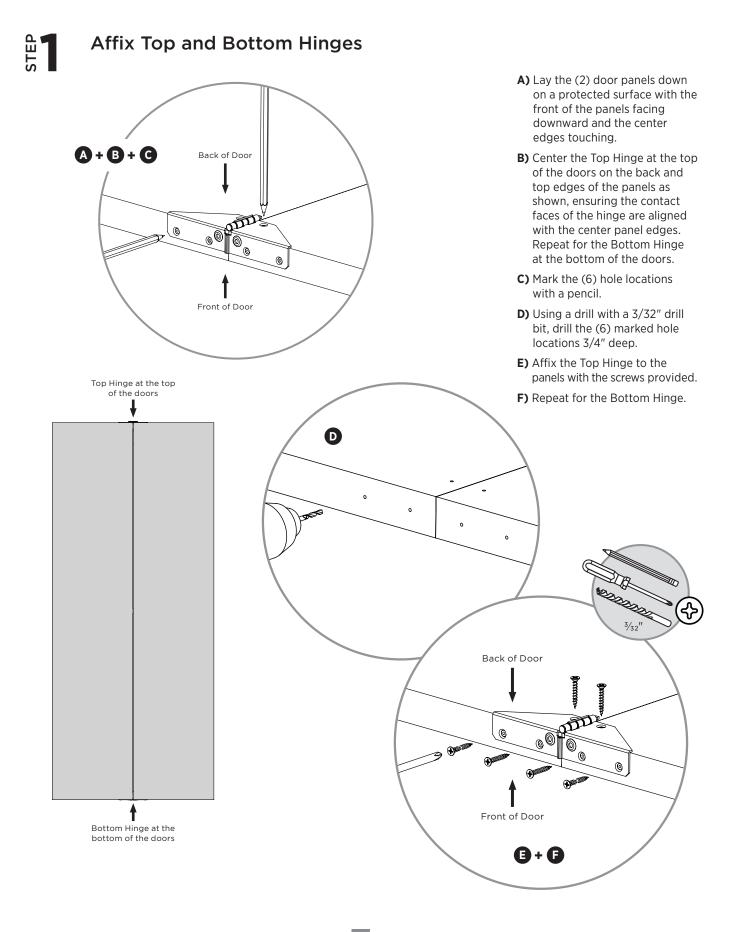
WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

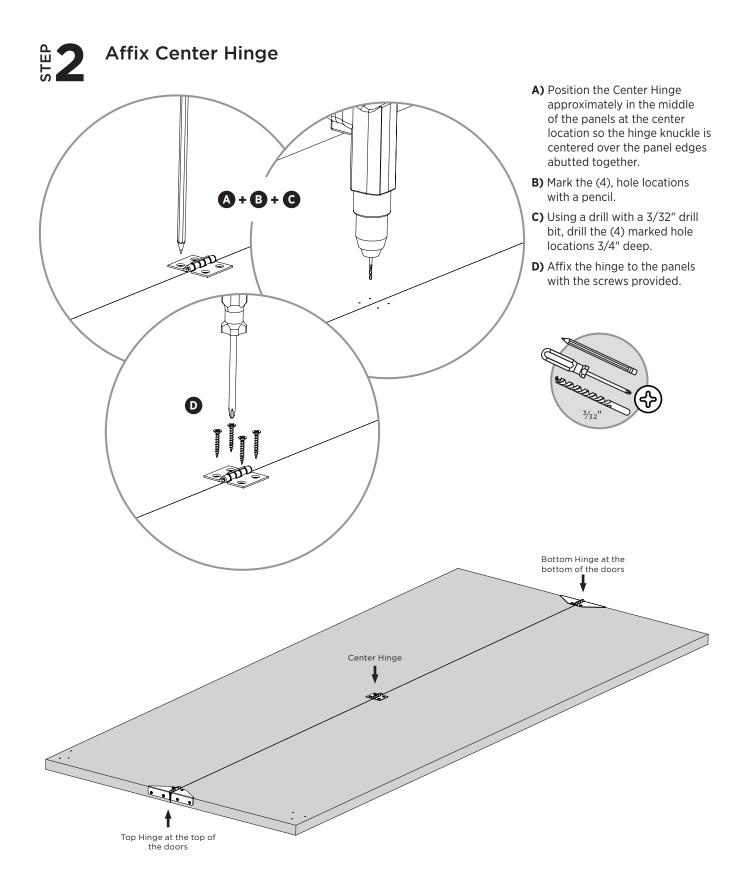
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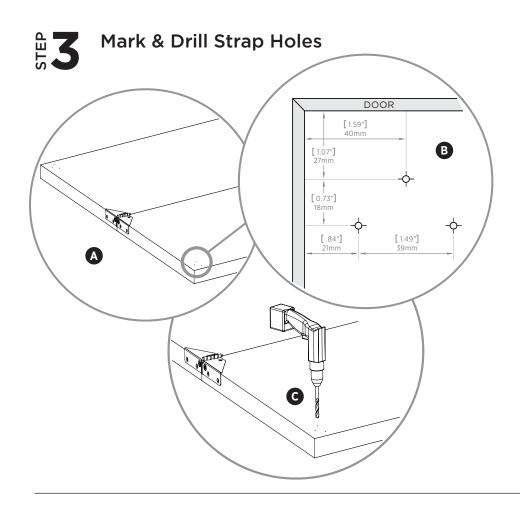




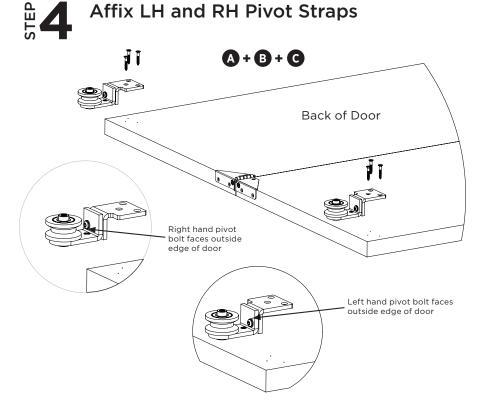
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- A) Flip the door over on the protected surface, with the back of the panels facing upward and the top edge of the panels with the hinge attached, overhanging the table by approximately 8"-10".
- B) Measure down 1.07" (27mm) from the top of the door and 1.59" (40mm) from the outer edge to mark the first top hole. Then measure .73" (18mm) down and .84" (21mm) from the outer edge from the center of the top hole to mark the bottom hole. Measure 1.80" (45mm) from the top of the door and 2.34" (60mm) from the outer edge of the door and mark the third hole. Repeat this step for the other panels.
- **C)** Drill a pilot hole 3/4" deep as indicated on each panel using a 1/8" drill bit.

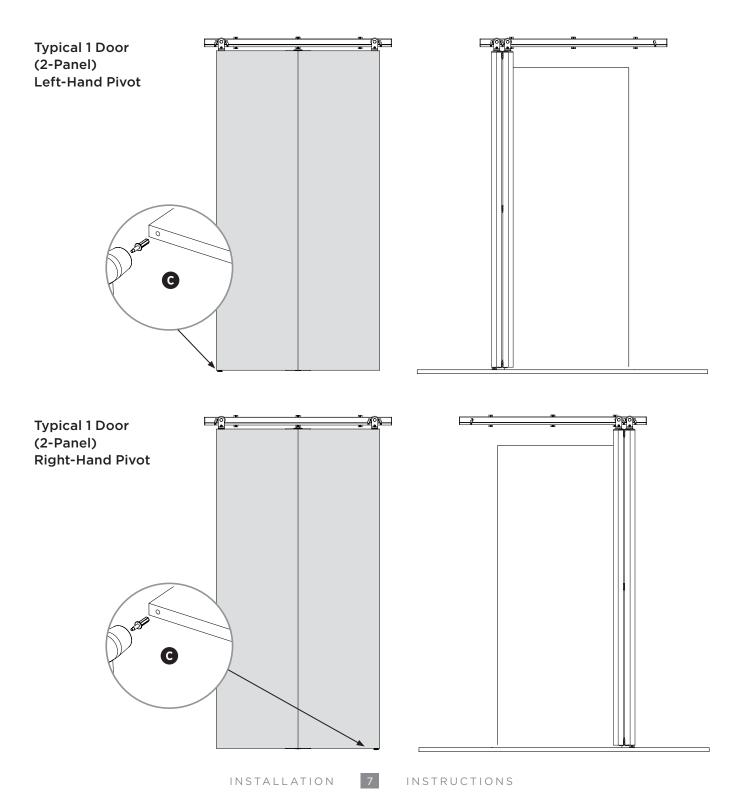


- A) With the door remaining in place and still overhanging the table by approximately 8"-10". Position the Left-Hand Pivot Strap as shown with the wheel towards the back of the door and the pivot bolt toward the left edge of the assembled panels.
- B) With a Philips drive, secure the strap in place using the strap screws provided.
 Do not over torque as wood material will strip.
- **C)** Repeat for the right-hand pivot strap ensuring the orientation is as shown.

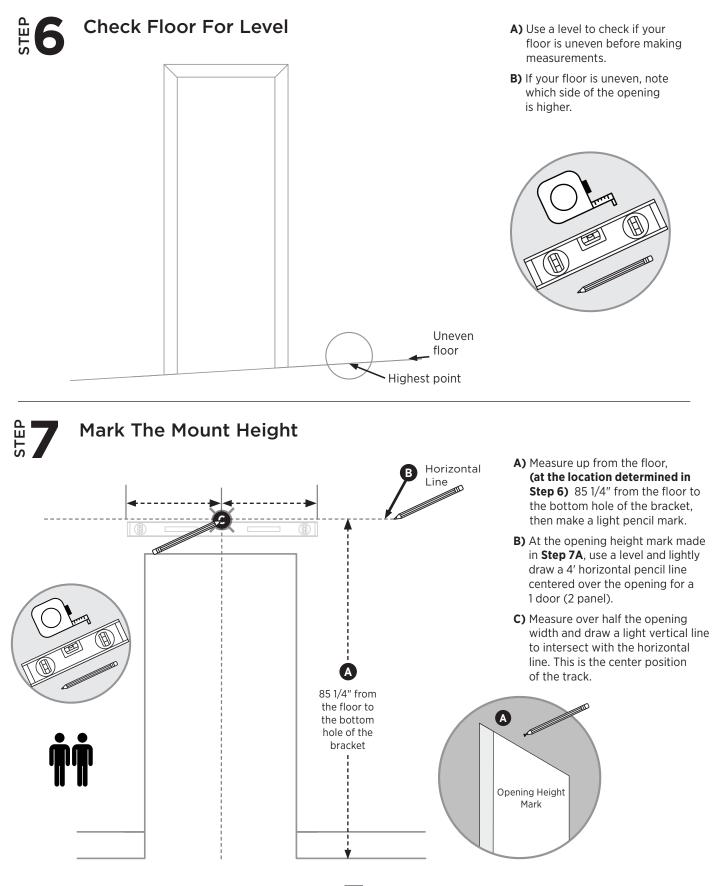


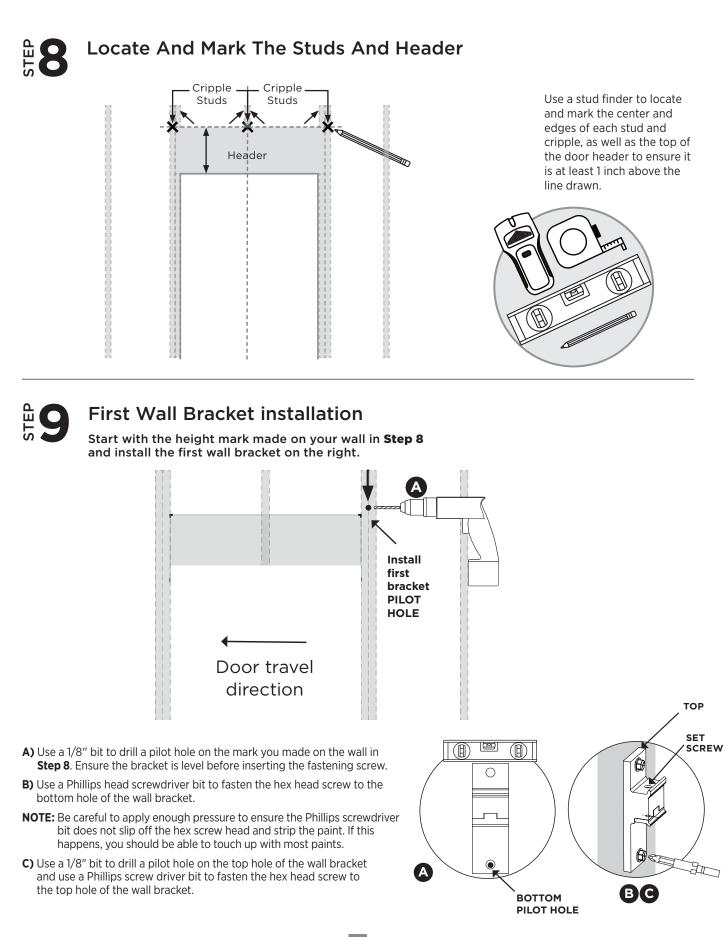
Determine Pivot Side

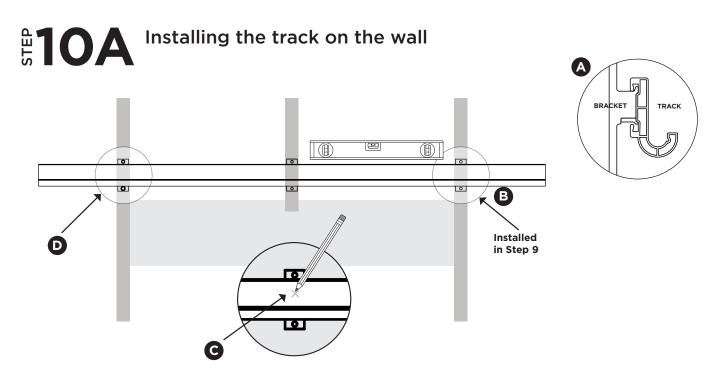
- A) For a 1 door (2 panel) installation, determine which side of the opening you want the Bifold to pivot on. (Left-Hand pivot or Right-Hand pivot).
- B) Slide the door assembly on the protected table so the bottom edge of the door overhangs the table by approximately 6"-8".
- **C)** Gently tap in the Bottom Pivot with a rubber mallet until the flange contacts the bottom edge of the panel.



INSTALLATION OF WALL BRACKETS AND J-TRACK

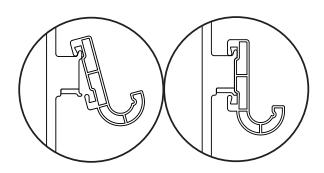




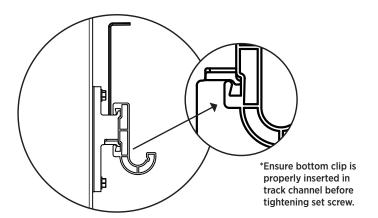


- A) Slide all remaining wall brackets into the back channel of the Track.
- B) Install the Track on to the wall bracket installed in Step 9. (See Step 10B for track installation)
- C) Ensuring the Track is level, mark the stud locations on the Track using a pencil.
- **D)** Install the 2nd wall bracket on the left to hold the Track in place making it easier to install the remaining wall bracket. Tighten set screw to secure the bracket to the track.
- **IMPORTANT:** Ensure track is level before installing 2nd wall bracket.
- **NOTE:** Use a ladder and another person to help with installation. If brackets are unable to slide on track slightly loosen the screws on the left and right wall bracket to create space between the track and the wall.

Track Installation



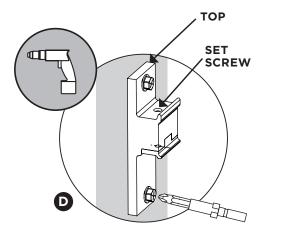
A) Angle the track to a 30-degree angle and clip the back of the track to the first wall bracket that is on the wall and snap the track down.



B) Tighten the set screw at the top of the wall bracket at each end of the track using the provided Allen key that locks the wall bracket to the track. Do not over-tighten. Ensuring the Track is level.

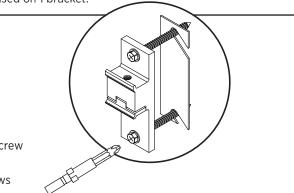
Installing remaining Wall Bracket

- A) Slide each remaining wall bracket over the marked stud locations on the track. Bracket should be centered on the stud.
- **B)** Before fastening remaining wall bracket, verify for a bowed wall, If wall is bowed add shims provided behind the wall bracket to prevent the track from bowing. (See Shim Installation section).
- C) Use a 1/8" bit to drill a pilot hole on the top and bottom hole of the wall bracket.



SHIM INSTALLATION:

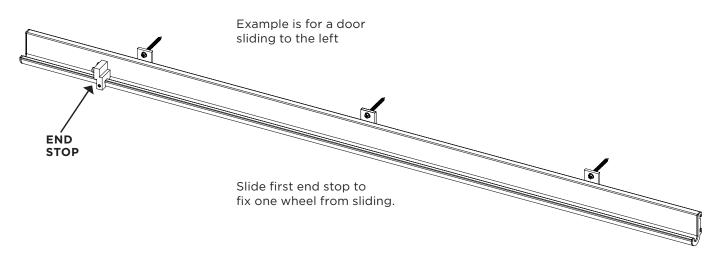
Check for bowed wall. If there is any bowing that causes gaps between the back side of the wall bracket and the wall, please make note of these locations, and use the provided Shims as necessary. Multiple shims can be used on 1 bracket.



- **D)** Use a Phillips head screwdriver bit to fasten the hex head screw to the top and bottom hole of the wall bracket.
- IMPORTANT: Once wall brackets are installed tighten set screws to secure bracket to the track. (See Step 10B)

Slide only one End stop on the track

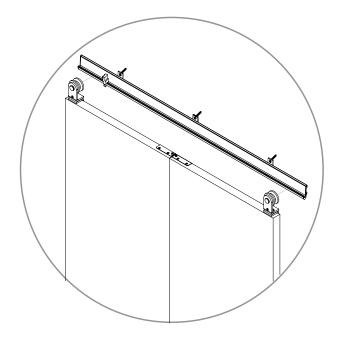
- A) Slide the Left-Hand End Stop or Right-Hand End Stop onto the track, ensuring the set screws are on top and the bumpers face inward toward each other as shown.
- **NOTE:** Do Not fully tighten the End Stops at this time.

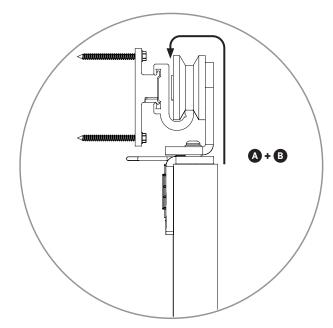


Hang the door on the track

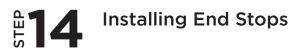
A) Hang the door(s) in the closed position onto the track.

B) Move the door and end stop to the desired position so it covers the opening.

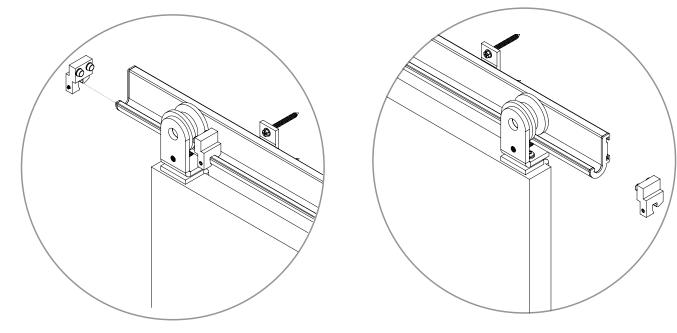




Place the door on the track



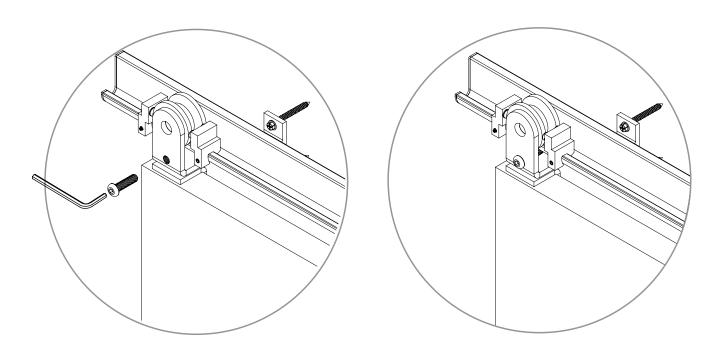
A) Slide the outer Left-Hand and Right-Hand End Stops on the J-track until each contact the wheels on the closed door, then tighten the set screws.

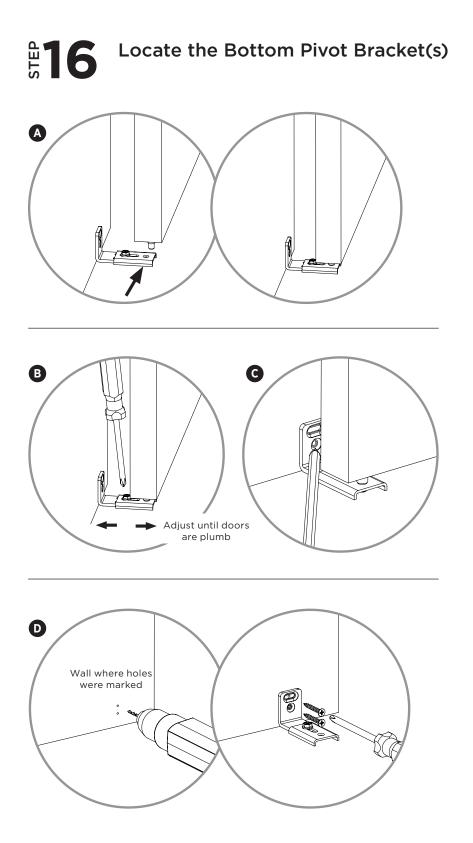




A) Thread an Anti-Jump bolt into the Left and the Right hand wheel strap.

ATTENTION: Anti-Jump bolts stop the wheels from jumping off the track. Ensure they are properly installed and tighten as per illustrations below.





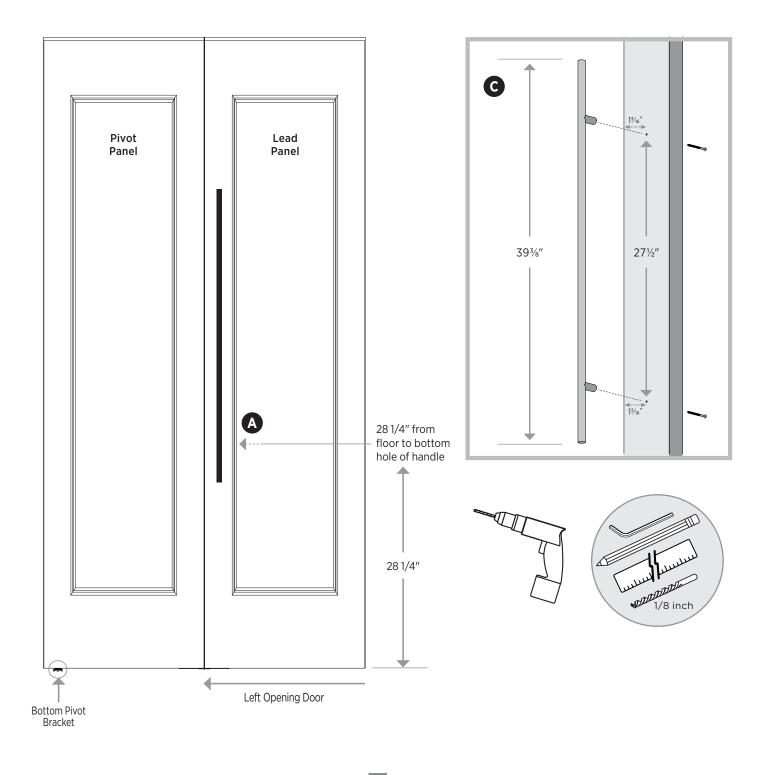
- A) With the door(s) still in the closed position, depress the Bottom Pivot and slide the Bottom Pivot Bracket underneath so the Bottom Pivot hole aligns with the Bottom Pivot pin and the vertical flange sits flush against the wall or trim.
- **B)** Use a level to check the door is plumb. If not, then move the door slightly from the wall to gain access to the plate screw, loosen the screw and reposition the Bottom Plate until the door is plumb, then re-tighten the screw.
- **C)** Mark the vertical flange hole locations on the wall or casing, then remove the Bottom Pivot Bracket(s).
- D) Open the door(s) and pre-drill the screw hole locations marked with a 3/32" drill bit, then affix the Bottom Pivot Bracket(s) with screws provided.



Attach Door handle

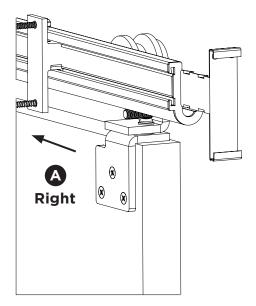
A) Install the handle on the horizontal center stile of the lead panel.

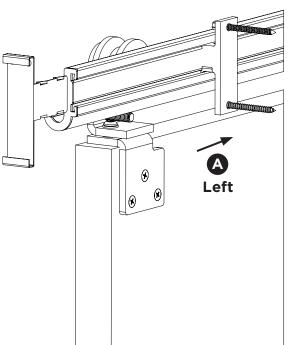
- **B)** Drill all marked hole locations with a 1/8" drill bit.
- **C)** Affix the handle to the lead panel with the screws provided.



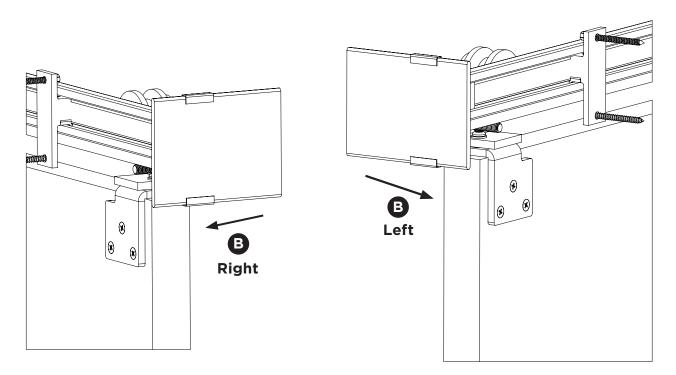


Attach Side Fascia (Illustrations viewed below are from behind of track. Optional if you wish to conceal the track)





A) Attach the Side Fascia Brackets into the ends of the track channel as shown.



A) Slide the Side Fascia into the Side Fascia Brackets.

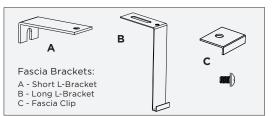
B) Adjust the side Fascia in or out to align with the front fascia once installed

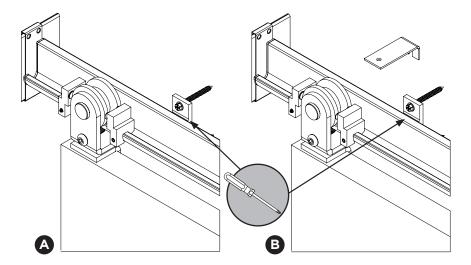
NOTE: Make adjustments to the side fascia and front fascia manually to align the edge to give a boxed look



(Optional if you wish to conceal the track)

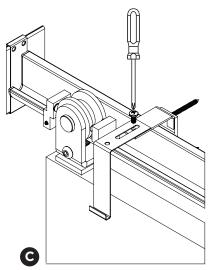
NOTE: If you choose to paint the Fascia do so before installation. Allow sufficient time to dry.



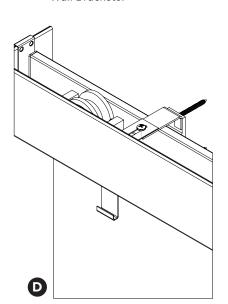


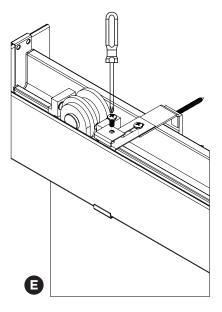
A) Slightly loosen the top screw on one of the Wall Brackets. **NOTE:** Loosen top screw on only 1 bracket at a time.

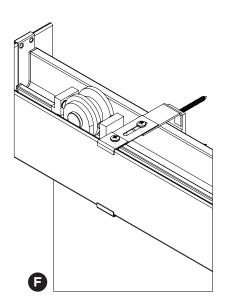
B) Slide the cut slot on Fascia Bracket (A) into the top screw and tighten the Wall Bracket top screw. NOTE: Repeat Step A & B until all the Fascia Bracket (A's) are attached to the Wall Brackets.



C) Attach Fascia Bracket (B) to the Fascia Bracket (A) so the two pieces are now in line with each other and loosely tighten the screw within the slot.







D) Drop Fascia into Fascia Bracket (B).

NOTE: Bracket should hold the Fascia, but ensure it does not fall.

E) Attach the Fascia Clip (C) into the remaining top hole and tighten the top screw.

F) Adjust the Fascia and Track distance to your liking by sliding the slot in or out as shown in Step F. Secure this position by tightening the top screw on the Fascia Bracket.

NOTE: Do not over tighten Fascia screws as this may strip the bracket threads

5 YEAR LIMITED WARRANTY

Products warrantied against manufacturing defects for up to five years from the purchase date. The warranty applies only to the original purchaser of the product.

If a product is determined to be defective due to a manufacturing defect, a replacement product will be supplied. The scope of the warranty is limited to replacing the product and does not include labor required to install, repair or deliver, or any costs related to removing the existing product.

This warranty is void in the event that the product is damaged in transit, or if damage or failure is caused by abuse, misuse, storage of products in an improper environment, abnormal usage, faulty installation, failure to follow installation instructions, damage in an accident, improper maintenance, or any repair.

We reserve the right to inspect any claim prior to issuing credit.



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